

	<p><b>listerlube</b> <b>Drawsol KE20</b> <b>Drawing Oil</b></p>
<p>James Lister &amp; Sons Ltd. Spon Lane South, Smethwick, West Midlands. B66 1QJ</p>	

### General

listerlube Drawsol KE20 Drawing Oil is a high performance metal forming lubricant designed to be used neat for the most arduous operations, and then easily removed with water, or diluted for less demanding applications. It comprises of mineral oil with emulsifiers and corrosion inhibitors with high lubricity and extreme pressure additives. It is suitable for use with a wide variety of metals, including high alloy and stainless steels.

### Dilution

listerlube Drawsol KE20 Drawing Oil is most easily mixed by adding the concentrate to water and stirring. Typical strengths are between 1 part concentrate to 1 part water and 1 part concentrate to 5 parts water.

### Physical Characteristics

Appearance	Clear brown liquid
Odour	Mild
Viscosity @ 40°C	100 – 120 cSt
pH @ 5:1	8.9 – 9.3